



WEBBING REPLACEMENT PROCEDURE

— for TRUBLUE, QUICKjump & zipSTOP devices —

A new hex head shackle pin is included with pre-applied Loctite in every replacement webbing kit. Use this pin when changing the webbing. Refer to the instructions below:

1. Place the device unit FRONT side down taking care not to damage the plastic side covers - Ensure it is secure and cannot fall.
2. Pull of the Nozzle Pin.
3. Pull approximately 2 feet of webbing from the unit and hold it to prevent it from retracting.
4. Lift out the two half sections of the Nozzle.



Assembled Nozzle



Step 1 - Remove pin



Step 2 - Lift out top half



Step 3 - Remove lower half

Note: Webbing line not shown



USE ONLY GENUINE TRUBLUE REPLACEMENT PARTS

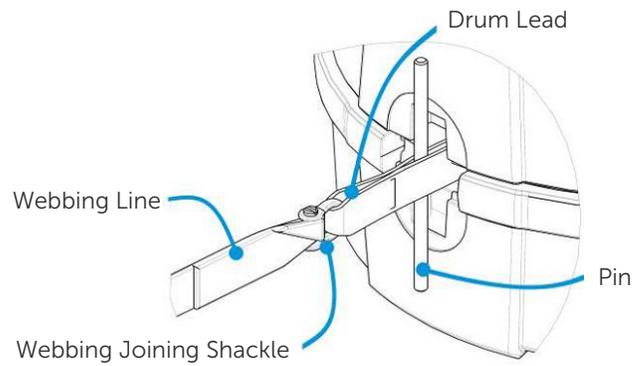


DO NOT ALLOW LINE OR DRUM LEAD TO RETRACT INTO HOUSING

With nozzle removed take care not to permit uncontrolled retraction of drum lead or webbing line into casing. Uncontrolled retraction will result in internal damage and require repair by manufacturer.

5. While holding the device securely, pull out the remaining webbing line unit and the end of the drum lead and the joining shackle are exposed.
6. Locate the loop in the drum lead, approx. 150 mm (6 in) past the link - Place a suitable pin through the loop in the drum lead to prevent it from retracting back inside the casing.

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Webbing joining link parts

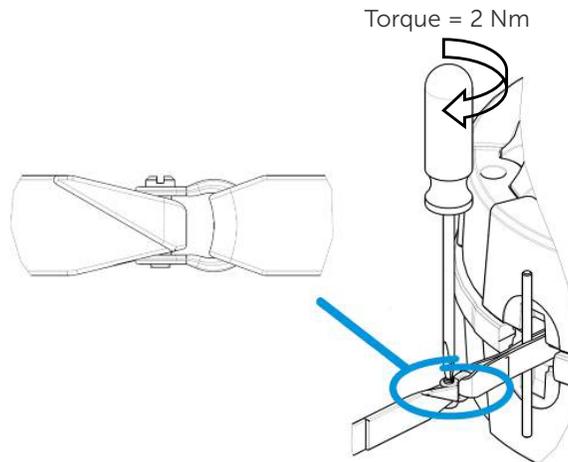
7. Unscrew the shackle pin using the provided 2.5mm hex wrench. If your unit does not have a hex head shackle pin already installed, use a flat head screw driver to remove the pin. Discard this pin.
8. Remove webbing line. Do not remove the shackle from the drum lead. Ensure the loop part of the shackle is fitted to the drum lead.



THREAD LOCKING COMPOUND

Ensure the factory applied thread locking compound is present on the shackle pin threads. Do not reuse the old shackle pin.

9. Fit the new line, passing the provided threaded shackle pin through the loop as shown.
10. Tighten the shackle pin to 2 Nm (18 lb-in), ensuring the threads are fully engaged and the end of the pin is flush with the joining shackle as shown.



Correct shackle fit

11. Remove the holding pin and allow the new line to slowly retract until drum lead and joining link is inside casing.
12. Refit nozzle assembly - Refer to steps 2-4 in the reverse order.
13. Slowly retract the webbing line into the casing, checking the action is smooth and adequate spring resistance is felt.
14. Once the line is fully retracted, pull out the line a short distance using reasonable force and allow it to retract. Repeat two or three times to ensure line is firmly wound onto the drum.
15. Return the device to service and check for correction operation.

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